

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

MPP

Date:	2016.03.31	Job No.:	ENG7105	ADR Yes/No:	N	ADR Date:		ECN #:	16- 554
Product No.:	D119-646	Created By:	AJS	Approved By:					
Product Name:	Skidtube	Checked By:							

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	N	DM	
Production Manager / Coord.	Y	MP / MF	
Purchasing Manager / Purchasing Coord.	N	LL / CL	
Production Engineering Coord.	Y	DD / JLM	
Production Engineering Coord.	N	DL	
Customer Order Processing	N	SL / BG	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS / ED	
QC Coordinator	Y	PD	
Customer Support	Y	SW / LM	
Customer Technical Support	Y	MB / HS	
Marketing	N	SL / WR	
Dist. Management Coord.	N	HM	

Reason for Change:	Notes added for robotic weld process
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Documents Affected:
D3847 Rev. D

IF APPLICABLE: NCR: _____ PAR: _____ CAR: _____ CIR: _____ URF: _____

PAPERWORK UPDATE ☐ PARTS MUST COMPLY ☐ PREVIOUS PARTS SATISFACTORY ☒

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3	Notify Augusta Westland	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Update Product Compatibility Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	KJ		16.03.31
12	Update Product Specification Files (Bluefiles)	N			
13	Update Approved/Preliminary Dwg PDF Files	Y	KJ		16.03.31
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	N			
17	Update / Verify Airworthiness Release Certificate Database	N			
18	Create / Update Change Record Form / Item Card Database	Y	KJ	SEE BELOW	16.03.31
19	Create / Update Packaging Process Plan (PPP)	Y	KJ		16.03.31
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	Y	KJ		16.03.31
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	KJ		16.03.31
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:
Any in stock D3847 components may be depleted using manual welding techniques or scrapped at operations manager's discretion. <i>OK</i>
Update D119-646-151 to CHG002
Update D119-646-153 to CHG002
Update D119-646-153 to CHG003
<i>253 on</i>
<i>U/p Stock</i>
<i>16.3.31</i>

ECN Verified & Complete: _____ Date: _____